

發明名稱： コールドプレスによる EVA の 3D 裝飾シートの製造方法
Method for producing cold-pressed EVA 3-D decorative sheet comprises foaming of an EVA decorative sheet, using a pigment having a high heat resistance and high tensile strength to print a suitable pattern on the surface of the decorative sheet.

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説明

The present invention provides a method for producing a cold-pressed EVA 3-D decorative sheet, particularly for improving the problems of outlook and cost derived from a conventional planar printing or embroidery. The method mainly comprises: after foaming of an EVA decorative sheet, using a pigment with a high heat resistance and a high tensile strength to print a suitable pattern on the surface of the decorative sheet; heating the sheet for a certain period of time to soften the decorative sheet; mounting the sheet in a mold to form the sheet by cold-pressing so that the sheet displays a corresponding 3-D effect corresponding to the pattern in the mold, thereby producing an EVA decorative sheet with a colored 3-D pattern which has a better visual effect and value than an EVA decorative sheet made by a conventional planar printing. Furthermore, the production process is simpler and the cost is lower.

